

# ECONO-NET<sup>®</sup>

## FACT-DATA<sup>©</sup>

### MANUFACTURER

FORTA CORPORATION, 100 Forta Drive, Grove City, PA, U.S.A., 16127-6399  
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### GENERAL DESCRIPTION

FORTA<sup>®</sup> ECONO-NET<sup>®</sup> is an **easy to finish**, fully oriented, 100% virgin homopolymer polypropylene fibrous reinforcement in a collated fibrillated (network) form. FORTA<sup>®</sup> ECONO-NET<sup>®</sup> is used to reduce plastic and hardened concrete shrinkage, improve impact strength, increase fatigue resistance and concrete toughness. This **medium-duty** fiber offers **good-bonding** power, long term durability, and true secondary/temperature control by incorporating a fibrillated pattern and long length option. Non-corrosive, non-magnetic, chemically inert, and **100% Alkali Proof!**

### APPLICATIONS

FORTA<sup>®</sup> ECONO-NET<sup>®</sup> is mainly used in concrete applications such as slab-on-grade, overlays/toppings, curbs, slope paving, driveways, sidewalks, basement floors, garage floors, architectural/colored concrete, precast, mortar, grout, water tanks, and sewage treatment facilities – anywhere that superior fiber performance is desired and where the objective is to control temperature/shrinkage cracking while improving basic durability properties. **Requires No Mix Design or Placement Changes!**

### INSTALLATION

Recommended dosage rate of FORTA<sup>®</sup> ECONO-NET<sup>®</sup> is **1.5 lbs. per cubic yard (0.9 kg. per cubic meter)** of concrete added directly to the concrete mixing system during, or after, the batching of the other ingredients and mixed at the time and speed recommended by the mixer manufacturer (usually four to five minutes).

### PHYSICAL PROPERTIES

Materials.....	Virgin Homopolymer Polypropylene	Color.....	White
Form.....	Collated Fibrillated Fiber	Acid/Alkali Resistance....	Excellent
Specific Gravity.....	0.91	Absorption.....	Nil
Tensile Strength.....	90-110 ksi. (620-758MPa)	Compliance.....	A.S.T.M. C-1116
Length.....	3/4" (19mm), 1-1/2" (38mm)		

### AVAILABILITY

FORTA<sup>®</sup> ECONO-NET<sup>®</sup> can be purchased from FORTA Corporation or an authorized FORTA<sup>®</sup> products distributor, dealer or representative. Orders are shipped within 24 hours by small package services, commercial carrier, or air freight.

### PACKAGING

	DOMESTIC	INTERNATIONAL
Bags.....	1.5 Pounds	0.9 kg.
Cartons.....	20 Bags	20 Bags
Pallets.....	16 Cartons/320 Bags	12 Cartons/240 Bags

### WARRANTY

FORTA<sup>®</sup> products are warranted to be free of defects in material and meet all quality control standards set by the manufacturer. FORTA Corporation specifically disclaims all other warranties, express or implied. The exclusive remedy for defective product shall be to replace the product or refund the purchase price. No agent or employee of this company is authorized to vary the terms of this warranty notice. FORTA Corporation has no control over the design, production, placement, or testing of the concrete products in which FORTA<sup>®</sup> products are incorporated, and therefore FORTA Corporation disclaims liability for the end product.

# FORTA<sup>®</sup> Specification

# ECONO-NET<sup>®</sup>

FORTA Corporation's technical recommendations regarding synthetic fiber characteristics are based on years of engineering research and scores of projects. FORTA<sup>®</sup> has developed a simple "4-C's" formula to help the specifier choose the right fiber for any project application. By making a decision with each of the FORTA<sup>®</sup> "4-C's" categories – **C**onfiguration, **C**hemistry, **C**ontents, and **C**orrect Length–specifiers are assured of obtaining the desired fiber performance level for a given project. The following 4-C's Formula Specification has been prepared to accommodate the stated reinforcement objective for this FORTA<sup>®</sup> product grade.

**REINFORCEMENT OBJECTIVE:** To inhibit plastic and settlement shrinkage cracking prior to initial set, and to reduce hardened concrete shrinkage cracking, improve impact strength, and enhance concrete toughness as an alternate secondary/temperature reinforcement.

## **DIVISION – CONCRETE**

### **SECTION – CONCRETE REINFORCEMENT**

#### **SUB-SECTION – SYNTHETIC FIBROUS REINFORCEMENT**


Synthetic fibrous reinforcement shall be used in the areas denoted in plans, and shall comply with the following fiber characteristics:

1. **Configuration – Fiber shall be in fibrillated-network form.**
2. **Chemistry – Fiber shall be made of 100% virgin materials in the form of fully-oriented polypropylene.**
3. **Contents – Fiber shall be used at a minimum dosage rate of 1.5 pounds per cubic yard of concrete (0.9 kg. per cubic meter of concrete).**
4. **Correct Length – Fiber Length shall be a minimum of 3/4" (19mm). Longer 1-1/2" (38mm) length fibers shall be used if the mix coarse aggregate is 1/2" (13mm) or larger.**

**Compliance:** Fibers shall comply with A.S.T.M. C-1116 "Standard Specification for Fiber Reinforced Concrete and Shotcrete" and applicable national building code. The approved product is FORTA<sup>®</sup> ECONO-NET<sup>®</sup> as manufactured by FORTA Corporation, Grove City, PA, U.S.A. Phone: 1-800-245-0306 or 1-724-458-5221; Fax: 1-724-458-8331.

## **FORTA Corporation**

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